

## 2nd Gen Toyota Tacoma

Be sure to use lubrication on all stainless steel nuts & bolts to prevent galling. This install is to be done at your own risk. Plates may have sharp edges and care is to be used while installing. Install can be done with the Talons Garage cat plate installed but is easier to do before cat plate installation.



- 1. Install the included wings on the transmission plate. These wings will go on the inside of the plate and will bolt in with the included m8-25mm bolts.

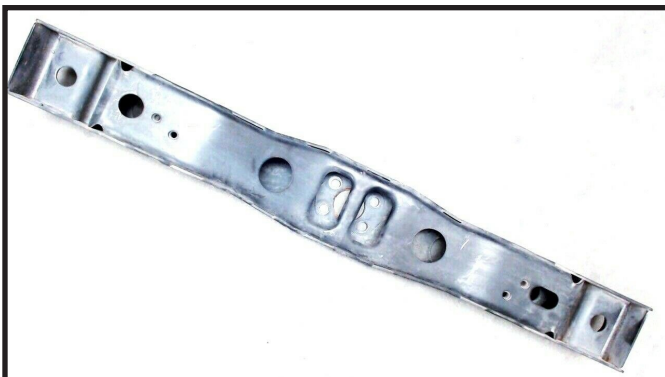


- 2. Install the two winglets on the sides of the plate.

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- 3. Remove the two rear bolts on the OEM front/engine skid plate and allow the rear part of the OEM skid plate to hang down. Reinstall two of the 40mm bolts included with the kit to the skid plate but leave loose. There is an aluminum spacer included that will go on these bolts to take up space from the divots where the bolt holes are located. Some skid plates will have a small tab that will need to be bend out of the way or cut off.



- 4. On the rear, the two outer most holes on the skid plate will be used to mount to the truck. Take the 4" long bolts and thread them through the plate. There are two holes on the cross member that will allow the bolts to be placed through. Use the included 1.5" fender washers and install nuts on top of the cross member.